

## Monadnock Envi® Performance Board

### Scoring & Folding Guidelines

Monadnock Envi Performance Board is engineered for excellent fold results. Please refer to the following scoring and folding guidelines for converting Envi Performance Board.

The optimum rule and channel will vary depending on the paperboard properties, press conditions and relative humidity. We recommend testing to determine the proper sized rule and channel matrix as they can vary due to press conditions. Please contact your Monadnock Sales Representative if you need any additional technical assistance.

PAPER THICKNESS	16 pt.	18 pt.		24 pt.
RULE SIZE	2 pt.	2 pt.	3 pt.	3 pt.
CHANNEL WIDTH CD	.056 - .060	.060 - .064	.074 - .078	.084 - .09
CHANNEL WIDTH MD	.052 - .056	.056 - .060	.07 - .074	.08 - .086
CHANNEL DEPTH	.014 - .018	.016 - .020	.016 - .020	.022 - .026

This information is presented in good faith for verification and corroboration by the prospective user. No warranty is implied or to be assumed.

